



- Maximum efficiency
- Low no load voltage for safety reason
- Able to operate with generators
- Designed for Heavy Industrial Use
- · Adjusting the sensitivity of current with digital display
- Fan on demand system
- Capable of working with up to 100m supply cable
- Adjustable arc start time
- MMA with any kind of electrodes, including cellulosic.

TIG Mode

• Lift-TIG available

Extra Functions

- Hot Start
- Arc Force
- Anti Stick (VRD Optional)
- Remote Control (Optional)

Usage Areas

- Shipyards
- Off-Shores
- Industrial Facilities
- Pipe Lines
- Maintenance and
- Repair Applications

















Input Voltage	V	3 Phase, 50/60 Hz, 380 V ±%15
Installed Power	kW	15
Fuse (delayed action)	Α	32
No Load Voltage	V	22
Current Range	А	20-400
Duty Cycle at (40°C)	%60 %100	400A / 310A
Standards		EN IEC 60974-1 / EN IEC 60974-10
Protection Class	IP	21S
Insulation Class		Н
Dimensions (L*W*H)	mm	605 / 330 / 565
Weight	kg	49

STANDARD & OPTIONAL EQUIPMENTS

This order code covers the welding machine and equipments





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Perfect welding capability for all types of electrodes with Ø 2,0 - 6,0 mm diameter.